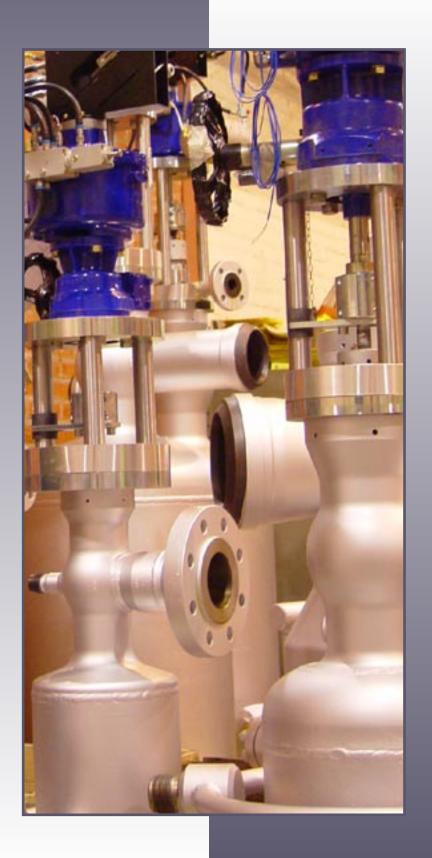
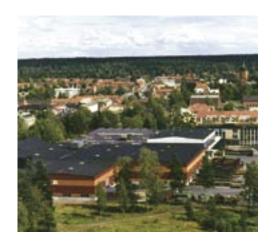
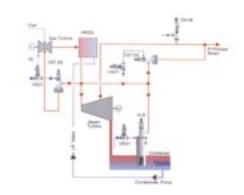


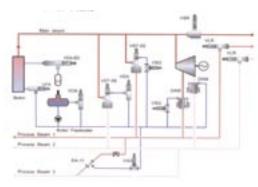
BTG Valves Product Digest







Single Pressure - Combined Cycle



Industrial Power Plant

CCI / BTG VALVES

In 2001 BTG Specialty Valves was acquired by CCI and changed its name to CCI Sweden. The products are branded "BTG Valves."

CCI is the world's leading manufacturer of severe-service control valves and hydraulic and pneumatic actuators. CCI provides engineering solutions for control valves in fossil and nuclear power plants, the oil and gas industries, and pulp and paper facilities. With headquarters in Rancho Santa Margarita, California, and sales offices worldwide, CCI also operates major design and manufacturing facilities in Säffle, Sweden; Winterthur, Switzerland; Osaka, Japan; and Kyunggi-Do, the Republic of Korea.

Innovations have played a major part in the BTG Valves success story. For more than 80 years a steady flow of new products has been helping to meet customers' specific needs to improve functionality and reliability while at the same time helping them to optimize the industrial process in general.

In 1929, BTG Valves concluded that combining pressure and temperature reduction in a single valve body was the key to optimal controllability and turndown. In the unique BTG valve, combined valve functions are mastered and long lifetime is assured.

Apart from approved function, combining pressure and temperature reduction in a single valve body means less rigorous requirements for piping downstream from the steam conditioning valves, i.e., shorter and straighter pipe runs and shorter distances to the temperature sensor.

In situations where cooling without pressure reduction is required, a desuperheater is used. Desuperheaters from BTG Valves are designed to optimize the atomization of the cooling water for fast evaporation and maximum rangeability.

Applications

BTG Valves are primarily designed for pressure and temperature control of steam in severe applications such as:

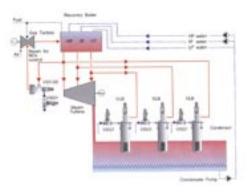
- Turbine Bypass Valves
- Process Steam Conditioning Valves
- Pressure Relief Valves

In addition to steam valves and desuperheaters BTG Valves are used in applications such as:

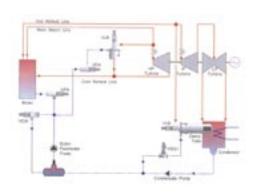
- Boilerfeed Water Control
- Pump Recirculation
- Spraywater Control
- Boiler Drum Blow Down
- Feedwater Preheater Bypass







Combined Cycle, Triple Pressure



Conventional Reheat

Engineering

Our engineers work in close contact with the CCI worldwide sales and service organizations in the field to ensure that the right products are chosen for particular installations, and that they perform as intended once they are installed.

The continuous commitment to research and product development is our guarantee to customers that we will continue to meet their equipment and instrumentation requirements in the future.

Manufacturing

All BTG Valves steam conditioning equipment, whether forged, fabricated or cast, is manufactured to the highest standards using the most modern manufacturing technology and machinery.

Each valve is manufactured to comply with the requirements of specific industrial standards. These include codes and standards established by the American National Standard Institute (ANSI), the American Society Of Testing and Materials (ASTM), the American Society of Mechanical Engineers (ASME), the British Standards Institute (BS), Deutsche Industrinormen (DIN), Technische Regeln für Dampfkessel (TRD) and the Swedish Institute of Standards (SIS).

Compliance with other standards is assured where required. It is merely a matter of specification by the customer.

Quality Assurance

The severe operating conditions under which BTG Valves are designed to function presuppose effective systems of quality assurance.

Therefore, since 1993 the Quality Management System of BTG Valves is certified according to ISO 9001.

The manufacturing processes are certified in accordance with TRD 201, TRB 200/AD-M HP 0 and EN 729-2 by TÜV, UDT, Poland and NASTHOL, Russia.



VALVE TYPE:	VST-SE/VST	VLB
Common Design Features: High quality forged steel body for total integrity of pressure containing parts "Smooth" body contour resists thermal fatigue Easy access to internal parts reduces maintenance costs and system downtime Valve inlet and outlet connections adaptable to all pipe diameters Advanced seat design assures no energy loss in stand-by condition Water injection downstream from pressure reduction for extended valve life Split pressure class inlet/outlet to minimize thermal stress levels		
Applications:	Process steam, Turbine bypass Turndown 1:20 - 1:70	Turbine bypass Process steam
Body Style:	Angle Fully machined	Angle Fully machined
Body Material:	Forged CrMo-, including X10CrMoVNb91 (F91), or carbon steel	Forged CrMo-, including X10CrMoVNb91 (F91), or carbon steel
Max Pressure Class, Inlet	DIN-PN 640 (ANSI# 4500)	DIN-PN 640 (ANSI# 4500)
Max Pressure Class, Outlet:	DIN-PN 250 (ANSI# 1500)	DIN-PN 250 (ANSI# 1500)
Max Capacity, Kv (Cv):	3300/3600 (3800/4160)	3900 (4500)
Leakage Class:	III-IV	III-V
Plug Design Available:	Cage: Balanced	Cage: Balanced, Balanced tight, Unbalanced tight
Water Injection:	Direct proportioning through stem	Nozzles in valve outlet
Special Design Features:	 Built in feed forward water injection for maximum plant flexibility and steam quality Cage trim with tube diffusers for low noise and vibration under severe conditions Steam atomization for outstanding turndown Water injection after final steam pressure reduction 	 High combined turndown with pressure proportioning, variable orifice spraywater nozzles Cage trim with tube diffusers for low noise and vibration under severe conditions Water injection after final steam pressure reduction

VALVE TYPE:	VSGC	VZ
 Common Design Features: High combined turndown with pressure sensitive, variable orifice spraywater nozzles Cage trim with diffuser tubes for low noise and vibration Easy access to internal parts reduces maintenance costs and system downtime Water injection downstream from pressure reduction for extended valve life 		
Applications:	Turbine bypass Process steam	Auxiliary
Body Style:	Globe	Z-configuration
Body Material:	Cast CrMo-, low alloy or carbon steel Fabricated outlet	Forged CrMo-, low alloy or carbon steel
Max Pressure Class, Inlet	DIN-PN 100 (ANSI# 600)	DIN-PN 400 (ANSI# 2500)
Max Pressure Class, Outlet:	DIN-PN 100 (ANSI# 600)	DIN-PN 400 (ANSI# 2500)
Max Capacity, Kv (Cv):	580 (670)	30 (35)
Leakage Class:	III-V	V
Plug Design Available:	Cage: Balanced tight, Unbalanced tight	Cage: Unbalanced tight
Water Injection:	Nozzles in valve outlet	Nozzles in valve outlet
Special Design Features:	■ Similar to VSC-valve but with cast body for lower pressure and temperature	 Compact design for low flow applications High quality forged steel body for total integrity of pressure containing parts

VALVE TYPE:	VLBS	VLBO
Common Design Features: Standardized cast body design with flanged or buttweld end connections means low investment and installation costs Easy access to internal parts reduces maintenance costs and system downtime Built-in feed forward water injection means maximum plant flexibility and steam quality Water injection downstream from pressure reduction for extended valve life		
Applications:	Turbine bypass with integrated stop plug	High pressure turbine bypass valve with safety function. Opens with flow.
Body Style:	Angle Fully machined	Angle Fully machined
Body Material:	Forged CrMo-, including X10CrMoVNb91 (F91), or carbon steel	Forged CrMo-, including X10CrMoVNb91 (F91), or carbon steel
Max Pressure Class, Inlet	DIN-PN 640 (ANSI# 4500)	DIN-PN 640 (ANSI# 4500)
Max Pressure Class, Outlet:	DIN-PN 250 (ANSI# 1500)	DIN-PN 250 (ANSI# 1500)
Max Capacity, Kv (Cv):	3900 (4500)	3800 (4390)
Leakage Class:	V	V
Plug Design Available:	Control Plug: Cage unbalanced tight Stop Plug: On/off unbalanced tight	Cage: Unbalanced tight
Water Injection:	Nozzles in valve outlet	Nozzles in valve outlet
Special Design Features:	 Stop and control plugs combined in a single valve reduces investment and installation costs Fully redundant stop function with two independently operated valve plugs for increased plant safety See VLB features 	 Safety function according to TRD 421 Inherent safety valve feature protects or eliminates high pressure safety valves for reduced maintenance and installation costs Water injection at the point of maximum steam velocity independent of stroke

vsc	VSGT	AV-40
Process steam Turbine bypass	Process steam turndown 1:20 - 1:40	Process steam, Turbine bypass
Globe Fabricated	Globe	Globe
Forged CrMo-, including X10CrMoVNb91 (F91), or carbon steel	Cast CrMo-low alloy or carbon steel	Cast CrMo-low alloy or carbon steel
DIN-PN 640 (ANSI# 4500)	DIN-PN 100 (ANSI# 600)	DIN-PN 250 (ANSI# 1500)
DIN-PN 250 (ANSI# 1500)	DIN-PN 100 (ANSI# 600)	DIN-PN 250 (ANSI# 1500)
3400 (3930)	460 (530)	2000 (2310)
III-V	III-V	п
Cage: Balanced Unbalanced tight	Cage: Balanced Unbalanced tight	Countour: Balanced (Double Seat)
Nozzles in valve outlet	Direct proportioning through stem	Direct proportioning through stem
 Similar to the VLB-valve, but designed for straight-through installation (globe) See VLB features 	■ Excellent turndown capability ■ Body size DN 25-200 (1″-8″)	 Double seat configuration means low investment costs relative to flow capacity Excellent turndown capability DN 50-350 (2"-14")

VALVE TYPE:	VLR	VLRO	VSR
Common Design Features: High quality forged steel body for total integrity of pressure containing parts "Smooth" body contour resists thermal fatigue Easy access to internal parts reduces maintenance costs and system downtime Valve inlet and outlet connections adaptable to all pipe diameters Advanced seat design assures no energy loss in stand-by condition Split pressure class inlet/outlet to minimize thermal stress levels			
Applications:	Process steam	High pressure turbine bypass valve with safety function	Process steam
Body Style:	Angle Fully machined	Angle Fully machined	Globe Fabricated
Body Material:	Forged CrMo- including X10CrMoVNb91 (F91), or carbon steel	Forged CrMo- including X10CrMoVNb91 (F91), or carbon steel	Forged CrMo- including X10CrMoVNb91 (F91), or carbon steel
Max Pressure Class, Inlet	DIN-PN 640 (ANSI# 4500)	DIN-PN 640 (ANSI# 4500)	DIN-PN 640 (ANSI# 4500)
Max Pressure Class, Outlet:	DIN-PN 250 (ANSI# 1500)	DIN-PN 250 (ANSI# 1500)	DIN-PN 250 (ANSI# 1500)
Max Capacity, Kv (Cv):	3900 (4500)	710 (820)	3400 (3930)
Leakage Class:	III-V	v	III-V
Plug Design Available:	Cage: Balanced, Balanced tight, Unbalanced tight	Cage: Unbalanced tight	Cage: Balanced, Balanced tight, Unbalanced tight
Special Design Features:	■ Similar to VLB, but without water injection	 Safety function according to TRD 421 Inherent safety valve feature protects or eliminates high pressure safety valves for reduced maintenance and installation costs Similar to VLBO, but without water injection 	■ Similar to VLB, but without water injection

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VALVE TYPE:	VSGR	VN
 Common Design Features: High quality forged steel body for total integrity of pressure containing parts "Smooth" body contour resists thermal fatigue Easy access to internal parts reduces maintenance costs and system downtime Valve inlet and outlet connections adaptable to all pipe diameters Advanced seat design assures no energy loss in stand-by condition Split pressure class inlet/outlet to minimize thermal stress levels 		
Applications:	Process steam	Low pressure process steam for extremely large capacity
Body Style:	Globe	Globe Fabricated
Body Material:	Cast CrMo-low alloy or carbon steel Fabricated outlet	CrMo-low alloy or carbon steel
Max Pressure Class, Inlet	DIN-PN 100 (ANSI# 600)	DIN-PN 25 (ANSI# 150)
Max Pressure Class, Outlet:	DIN-PN 100 (ANSI# 600)	DIN-PN 25 (ANSI# 150)
Max Capacity, Kv (Cv):	580 (670)	15000 (17300)
Leakage Class:	III-V	III-IV. Option Class V
Plug Design Available:	Cage: Balanced, Unbalanced tight	Cage/fixed cage: Balanced
Special Design Features:	■ Similar to VSGC, but without water injection	 Large flow handling capacity Double seat, balanced control plug permits low cost pneumatic actuators

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VALVE TYPE:	vs	vos
Common Design Features: "Smooth" body contour resists thermal fatigue Easy access to internal parts reduces maintenance costs and system downtime High quality forged steel body for total integrity of pressure containing parts		
Applications:	Turbine bypass stop valve Process steam stop valve Water stop valve	Turbine quick stop valve
Body Style:	Angle Fully machined	Angle Fully machined
Body Material:	Forged CrMo-, including X10CrMoVNb91 (F91), or carbon steel	Forged CrMo-, including X10CrMoVNb91 (F91), or carbon steel
Max Pressure Class, Inlet	DIN-PN 640 (ANSI# 4500)	DIN-PN 640 (ANSI# 4500)
Max Pressure Class, Outlet:	DIN-PN 250 (ANSI# 1500)	DIN-PN 250 (ANSI# 1500)
Max Capacity, Kv (Cv):	7500 (8660)	7500 (8660)
Leakage Class:	V	V
Plug Design Available:	Contour On/off: Unbalanced tight, Balanced tight	Contour On/off: Unbalanced tight, Balanced tight
Special Design Features:	■ Flow path in angle body means low pressure drop due to pressure recovery in the outlet cone	■ Flow path in angle body means low pressure drop due to pressure recovery in the outlet cone

VALVE TYPE:	VD/VDA/VDZ	VSG	-1/V-30
Common Design Features: Easy access to internal parts reduces maintenance costs and system downtime Seat design for tight shutoff means no damage by "wire-drawing" due to seat leakage			
Applications:	Spraywater control valve, Pump recirculation, Boiler feedwater startup	Pressure control v water	alve for flashing
Body Style:	VD: Globe VDA: Angle VDZ: Z-configuration	Globe VSG-1	V-30
Body Material:	Forged CrMo-low alloy or carbon steel	Cast CrMo- low alloy or carbon steel	Cast carbon steel
Max Pressure Class, Inlet	DIN-PN 400 (ANSI# 2500)	DIN-PN 250 (ANSI# 1500)	DIN-PN 40 (ANSI# 150)
Max Capacity, Kv (Cv):	77 (89)	770 (890)	51.5 (59.5)
Leakage Class:	V	V	IV
Plug Design Available:	Contour: 2-5 stages, depending on pressure drop. Unbalanced tight	Cage contour: Balanced, Unbalanc. tight	Contour: Unbalanc. tight
Special Design Features:	 Multi-stage control plug to eliminate cavitation under severe conditions High quality forged steel body design for total integrity of pressure containing parts 	■ Max 40 bar (600 psi) pressure drop ■ Standardized cast b or buttweld end	■ Max 15 bar (225 psi) pressure drop body design with flanged

VALVE TYPE:	VFA/VFZ	VDA-BD
Common Design Features: Easy access to internal parts reduces maintenance costs and system downtime Seat design for tight shutoff means no damage by "wire-drawing" due to seat leakage High quality forged steel body for total integrity of pressure containing parts	BTG	BIG
Applications:	Boiler feedwater startup and flow control	Pressure control valve for flashing water
Body Style:	VFA: Angle VFZ: Z-configuration	Angle
Body Material:	Forged CrMo-low alloy or carbon steel	Forged CrMo-low alloy or carbon steel
Max Pressure Class, Inlet	DIN-PN 400 (ANSI# 2500)	DIN-PN 400 (ANSI# 2500)
Max Capacity, Kv (Cv):	3000 (3470)	On request
Leakage Class:	v	V
Plug Design Available:	Cage: HP-version for ∆p > 60 bar	Multi-stage contour
Special Design Features:	■ Excellent control characteristic ■ High resistance to cavitation damage at extreme pressure differences of short duration	■ The design prevents erosion and cavitation damages

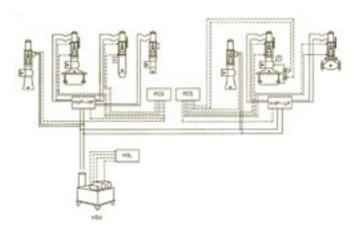
VALVE TYPE:	VSG2	VE
Common Design Features: Easy access and exchangeable inner parts reduce maintenance costs and system downtimes Seat design for tight shutoff means no damage by "wire-drawing" due to seat leakage		
Applications:	Spraywater control valve for bypass or boiler	Spraywater control valve for bypass
Body Style:	VSG2: Single-stage globe VSG2-C: Multi-stage globe VSA2/VSA2-C: Single/multi-stage angle	Multi-stage angle
Body Material:	Forged CrMo-low alloy or carbon steel	
Pressure Class:	DIN PN 64 to PN 400 ANSI# 300 to #2500	DIN PN 64 to PN 400 ANSI# 300 to #2500
Max Capacity, Kv (Cv):	30 (35)	25 (29)
Leakage Class:	V	V
Plug Design Available:	Contour (∆p ≤ 40 bar) Cages (∆p ≤ 100 bar)	Cages (∆p ≤ 220 bar)
Special Design Features:	 Excellent control characteristic (equal %) Inner parts made of special material N700 for highest durability High quality forged steel body for total integrity of pressure containing parts 	 Excellent control characteristic (equal %) Inner parts made of special material N700 for highest durability High quality forged steel body for total integrity of pressure containing parts

VALVE TYPE:	VFR	VFK
 Common Design Features: Easy access to internal parts reduces maintenance costs and system downtime Seat design for tight shutoff means no damage by "wire-drawing" due to seat leakage High quality forged steel body for total integrity of pressure containing parts 		
Applications:	Feedwater pump recirculation valve	High pressure drop with flashing
Body Style:	Multi-stage Angle or Z-configuration	Multi-stage Angle
Body Material:		
Max Pressure Class, Inlet	DIN PN 64 to PN 400 ANSI# 300 to #2500	DIN PN 64 to PN 400 ANSI# 300 to #2500
Max Capacity, Kv (Cv):	16 (18)	36 (42)
Leakage Class:	V	V
Plug Design Available:	Stop plug with labyrinths (∆p ≤ 220 bar)	Cages (∆p ≤ 150 bar)
Special Design Features:	 Inner parts are made of special material N700 for highest durability High quality forged steel body for total integrity of pressure containing parts 	 Excellent control characteristic Easy exchangeable wearing sleeve Inner parts made of special material N700 for highest durability High quality forged steel body for total integrity of pressure containing parts The design prevents erosion and cavitation damages

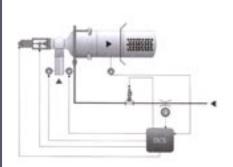
VSG3	VHB-3	VHB-2
Boiler feedwater startup and flow control	Feedwater preheater bypass valve	Feedwater preheater stop valve
Globe	Angle and Z-configuration	Angle
Cast CrMo-low alloy or carbon steel	Forged CrMo-low alloy or carbon steel	Forged CrMo-low alloy or carbon steel
DIN PN 64 to PN 400 ANSI# 300 to #2500	DIN-PN 400 (ANSI# 2500)	DIN-PN 400 (ANSI# 2500)
516 (596)	7500 (8660)	7500 (8660)
IV-V	V	V
Cages: Balanced, Balanced tight or Unbalanced tight	Contour on/off: Unbalanced tight	Contour on/off: Unbalanced tight
 Excellent control characteristic High resistance to cavitation damage at extreme pressure differences of short duration 	 Plug is designed to minimize the pressure drop Possibility for media-operated hydraulic system 	 Plug is designed to minimize the pressure drop Possibility for media-operated hydraulic system

PNEUMATIC PISTON	PNEUMATIC DIAPHRAGM	HYDRAULIC	ELECTRO- MECHANICAL
Application: Valves and Desuperheaters	Application: Desuperheaters and small water valves	Application: Valves requiring large actuating forces and high accuracy	Application: Valves and Desuperheaters
Pneumatic, Piston, Double acting	Pneumatic, Diaphragm, Single acting	Hydraulic, Single- or Double acting	Electromechanical
Supply Pressure: Max 7 barg (100 psig)	Supply Pressure: Max 2, 5 barg (35 psig)	Supply Pressure: Max 210 barg (3000 psig)	Supply Pressure: Multiple voltage available
Control Signal: 4-20 mA or 3-15 psi (to positioner)	Control Signal: 4-20 mA or 3-15 psi (to positioner)	Control Signal:	Control Signal: 4-20 mA
Max Diaphragm Diameter: 850 mm (15")	Max Diaphragm Diameter: effective 350 mm (15")	Max Diaphragm Diameter: 320 mm (12.6")	Max Stroking Thrust : 121 kN
Max Stroke: 320 mm (12.5")	Max Stroke: 50 mm (2")	Max Stroke: 320 mm (12.6")	Max Stroke: 320 mm (12.6")
Compact mounted accessories for quick opening, quick closing or stay put function at air failure. Eliminates need of mechanical spring	Available with both spring to open or spring to close	Standard fluid: Mineral oil Option: Non flammable fluid	

HSU/PCS



DUMP TUBE



Hydraulic Supply Unit (HSU)

Standard fluid: mineral oil **Option:** non flammable fluid

Position Control System (PCS)

Input Signals:

- 4-20 mA set point from controller or DCS
- 4-20 mA actual valve position from position transducer
- All signals galvanically isolated

Supply Pressure:

Design: 210 barg (3000 psig) Max Operating: 170 barg (2465 psig)

Output Signals:

- Control signals to solenoids on the hydraulic valves
- 4-20 mA actual valve position

Power Supply:

380 (440) VAC, 3 phase

Power Supply:

220 (110) VAC

Feed Forward Temperature Control

In turbine bypass applications, it is common to dump steam into a condenser. A dump tube is used for final pressure breakdown when the steam is dumped into a condenser.

The reason for building up the pressure downstream from the bypass valve is to lower the specific volume of the steam which reduces the pipe diameter.

The temperature of the steam dumped into the condenser is recommended to be controlled by feed forward control.

CCI provides an algorithm that calculates the required spraywater flow based on enthalpy calculations from measured inlet steam pressure and temperature and valve stroke, or downstream pressure using the dumptube as a flowmeter.

Main Components:

- 2 pumps
- Filters
- Accumulator
- Monitoring and control system (HSL)
- Indicators for oil pressure, temperature and level
- Hydraulic valves (Option: mounted on separate panels, HVP)
- Tank

Benefits:

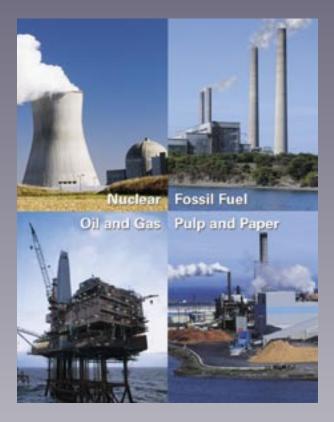
The benefits using feed forward control are several:

- Eliminates the need for long routings of large diameter piping between the turbine bypass valve and the condenser as the bypass valve is mounted on the condenser
- Low enthalpy of the steam entering the condenser
- Precise temperature control
- Gives the excellent turndown, that startup conditions require, 1:40 or more

DESUPERHEATER TYPE:	DA-4	DA-O	DA-M
Common Design Features: High nozzle turndown System turndown depends on steam velocity for mechanical desuperheaters Optimal water atomization Requires low pressure differential between spraywater and steam pressure			
Type of Automization:	Mechanical	Mechanical	Mechanical
Installation to Steam Line:	Angle 45, Flanged	Perpendicular, Flanged	In-line, welded or flanged
Steam Header: Max Size Min Size	No limitations DN 150 mm (6")	No limitations DN 100 mm (4")	No limitations DN 100 mm (4")
Max Pressure Class:	DIN-PN 400 (ANSI# 2500)	DIN-PN 400 (ANSI# 2500)	DIN-PN 640 (ANSI# 4500)
Integrated Spraywater Control: Actuator:	Yes Yes	No N/A	No N/A
Leakage Class:	V	N/A	N/A
Nozzle Turndown:	40:1	25:1	25:1
Orifice Type:	Variable	Variable pressure operated nozzle with check valve function	Variable pressure operated nozzle with check valve function
No. of Water Nozzles:	Single	Single	Multi
Typical Installations:			



三千控制阀网 www.cv3000.com Throughout the world, companies rely on CCI to solve their severe service control valve problems. CCI has provided custom solutions for these and other industry applications for more than 40 years.



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